



rk steel smith
defining workspace

**14 GAUGE (2.0MM THK.)
EXTRA HEAVY DUTY 1850 H.
INDUSTRIAL TOOL CUPBOARD**

PRODUCT RANGE



2018

The factory is equipped with latest and modern machinery. For easy and fast movement of raw materials and finished goods suitable overhead crane railings and moving trolley systems are laid in the factory.

There are following main departments in production:

- Production Planning
- Press Shop
- Tool Room
- Assembly department for various products
- 7 Tank Pre-treatment Plant
- Powder coating & Liquid Painting Booth with baking oven
- Baking Oven
- Fitting
- Quality Inspection
- Packing
- Scheduling & despatching

Process of Manufacture :

100% Galvanised steel body are received in press shop where de-coiling and sheet leveling are done. After sheet leveling sheets are cut to require sizes. The cut size sheets are transferred to the power press and notching operation is carried out. After notching operation sheets are transferred to CNC press brakes for doing necessary bending.

Components which are received from press shop are transferred to assembly department for doing spot welding, Co2 welding, ARC welding, Grinding etc.

Assembled components are transfer to pre-treatment plant for treating in 7 tank for degrees, zinc, phosphating and passivation.

Material received from pre-treatment department are immediately powder coated in the dust free painting booth and then the articles are put inside a baking oven at a temperature of 180°C for about 20 minutes.

Then the painted items are sent to the fitting department for necessary fitment of necessary accessories and afterwards final inspection is carried out before packing the goods.

Material: (Housing)

- Housing 2mm thk.
- Vertical pillar 2mm thk.
- Horizontal support 2mm thk.
- Cross member 2mm thk.

Forklift Base 2mm thk.

Material: (Drawer)

- Drawer 2mm thk.
- Drawer front face 2mm thk.
- Partition 2mm thk.
- Divider 2mm thk.
- Drawer pull handle 2mm thk.

Material: (Slider, Shelf & Door)

- (1) Slider 4.0mm thk. with ZZ ball bearing (100 kg.)
- (2) Shelf 2mm thk. with stiffner (450 to 600 kg.)
- (3) Door 2mm thk. with stiffner

Double doors open at 180 degrees for full access to product

The technical data contained in this catalogue is approximate. R.K. Steel Smith reserves the right to make any modifications it sees fit to improve the performance and appearance of products. The manufacturer is not liable for any printing errors.

All welded EXTRA HEAVY DUTY storage cabinets are the smart way to store equipment. Manufactured from 14-gauge steel, these cabinets have all the Strong Hold features to last a lifetime.

These features include adjustable 14-gauge shelves with up to 600kg, capacity each and can be adjusted in 50mm increments.

The three-point locking device, includes a hasp built into the handle for use with a padlock. The 4mm legs are welded on to provide mobility in lifting in order to move from one area to another.

YOU HAVE MADE THESE OUR BEST SELLING CABINETS. These heavy duty 14-gauge steel models provide protection for valuable tools and machine parts. These cabinets are built for "rough and tough" industrial use. More shelves can be added for versatility.

(600mm Depth Standard Floor Model)

Product Number	(Width X Depth X Height)	Shelf	Each Shelf Capacity
RK 14G TCUP 1550-406-01	900mm X 600mm X 1550mm	3	600kg.
RK 14G TCUP 1850-475-02	900mm X 600mm X 1850mm	4	600kg.
RK 14G TCUP 1550-489-03	1200mm X 600mm X 1550mm	3	550kg.
RK 14G TCUP 1850-573-04	1200mm X 600mm X 1850mm	4	550kg.
RK 14G TCUP 1550-595-05	1500mm X 600mm X 1550mm	3	500kg.
RK 14G TCUP 1850-699-06	1500mm X 600mm X 1850mm	4	500kg.
RK 14G TCUP 1550-726-07	1800mm X 600mm X 1550mm	3	450kg.
RK 14G TCUP 1850-856-08	1800mm X 600mm X 1850mm	4	450kg.



8 Product models

(750mm Depth Floor Model)

Product Number	(Width X Depth X Height)	Shelf	Each Shelf Capacity
RK 14G TCUP 1550-458-09	900mm X 750mm X 1550mm	3	600kg.
RK 14G TCUP 1850-536-10	900mm X 750mm X 1850mm	4	600kg.
RK 14G TCUP 1550-577-11	1200mm X 750mm X 1550mm	3	550kg.
RK 14G TCUP 1850-645-12	1200mm X 750mm X 1850mm	4	550kg.
RK 14G TCUP 1550-717-13	1500mm X 750mm X 1550mm	3	500kg.
RK 14G TCUP 1850-850-14	1500mm X 750mm X 1850mm	4	500kg.
RK 14G TCUP 1550-820-15	1800mm X 750mm X 1550mm	3	450kg.
RK 14G TCUP 1850-974-16	1800mm X 750mm X 1850mm	4	450kg.

This cabinet is just like our standard floor model cabinets, except 750mm depth. When a little more depth is required, these cabinets will meet your needs.



8 Product models

The cabinets must be secured to the floor or to the wall.

(900mm Depth Floor Model)

Product Number	(Width X Depth X Height)	Shelf	Each Shelf Capacity
RK 14G TCUP 1550-534-17	900mm X 900mm X 1550mm	3	600kg.
RK 14G TCUP 1850-627-18	900mm X 900mm X 1850mm	4	600kg.
RK 14G TCUP 1550-637-19	1200mm X 900mm X 1550mm	3	550kg.
RK 14G TCUP 1850-749-20	1200mm X 900mm X 1850mm	4	550kg.
RK 14G TCUP 1550-785-21	1500mm X 900mm X 1550mm	3	500kg.
RK 14G TCUP 1850-931-22	1500mm X 900mm X 1850mm	4	500kg.
RK 14G TCUP 1550-898-23	1800mm X 900mm X 1550mm	3	450kg.
RK 14G TCUP 1850-1066-24	1800mm X 900mm X 1850mm	4	450kg.

When even more depth is needed, look to these cabinets. These are just like our standard floor model cabinets, except 900mm depth. When extra depth is required, these cabinets will meet your needs.



(Double Shift Cabinet) Two individual door

These cabinets provide two separate compartments. Two people can easily work out of one cabinet. Lock up one side while using the other.

Product Number	(Width X Depth X Height)	Shelf	Each Shelf Capacity
RK 14G TCUP 1550-462-25	900mm X 600mm X 1550mm	3	600kg.
RK 14G TCUP 1850-544-26	900mm X 600mm X 1850mm	4	600kg.
RK 14G TCUP 1550-547-27	1200mm X 600mm X 1550mm	3	550kg.
RK 14G TCUP 1850-642-28	1200mm X 600mm X 1850mm	4	550kg.
RK 14G TCUP 1550-630-29	1500mm X 600mm X 1550mm	3	500kg.
RK 14G TCUP 1850-740-30	1500mm X 600mm X 1850mm	4	500kg.
RK 14G TCUP 1550-713-31	1800mm X 600mm X 1550mm	3	450kg.
RK 14G TCUP 1850-838-32	1800mm X 600mm X 1850mm	4	450kg.



(Multi-Shift Storage Cabinet) All individual door

Product Number	(Width X Depth X Height)	Shelf	Each Shelf Capacity
RK 14G TCUP 1850-979-33	1800mm X 600mm X 1850mm	15	300kg.
RK 14G TCUP 1850-1284-34	2400mm X 600mm X 1850mm	20	300kg.
RK 14G TCUP 1850-1584-35	3000mm X 600mm X 1850mm	25	300kg.

3 Product models



The cabinets must be secured to the floor or to the wall.

(3 Drawer Cabinet)

Product Number	(Width X Depth X Height)	Shelf	Each Shelf Cap.	Drawer
RK 14G TCUP 1850-685-36	900mm X 600mm X 1850mm	3	600kg.	100mm H. 1no. drawer, 150mm H. 2no. drawer, Each drawer load cap. 100kg. Drawer depth 500mm



(3 Drawer Cabinet)

Product Number	(Width X Depth X Height)	Shelf	Each Shelf Cap.	Drawer
RK 14G TCUP 1850-624-37	900mm X 600mm X 1850mm	4	600kg.	150mm H. 3no. drawer Each drawer load cap. 100kg. Drawer depth 500mm



The cabinets must be secured to the floor or to the wall.

(4 Drawer Cabinet)

Product Number	(Width X Depth X Height)	Shelf	Each Shelf Cap.	Drawer
RK 14G TCUP 1850-715-38	900mm X 600mm X 1850mm	3	600kg.	75mm H. 1no. drawer, 100mm H. 1no. drawer, 125mm H. 1no. drawer, 150mm H. 1no. drawer, Each drawer load cap. 100kg. Drawer depth 500mm



(5 Drawer Cabinet)

Product Number	(Width X Depth X Height)	Shelf	Each Shelf Cap.	Drawer
RK 14G TCUP 1850-724-39	900mm X 600mm X 1850mm	3	600kg.	75mm H. 2no. drawer, 100mm H. 3no. drawer, Each drawer load cap. 100kg. Drawer depth 500mm



The cabinets must be secured to the floor or to the wall.

(7 Drawer Cabinet)

Product Number	(Width X Depth X Height)	Shelf	Each Shelf Cap.	Drawer
RK 14G TCUP 1850-823-40	900mm X 600mm X 1850mm	2	600kg.	100mm H. 4no. drawer, 150mm H. 3no. drawer,
				Each drawer load cap. 100kg.
				Drawer depth 500mm



(8 Drawer Cabinet)

Product Number	(Width X Depth X Height)	Shelf	Each Shelf Cap.	Drawer
RK 14G TCUP 1850-836-41	900mm X 600mm X 1850mm	1	600kg.	75mm H. 2no. drawer, 100mm H. 3no. drawer, 150mm H. 3no. drawer,
				Each drawer load cap. 100kg.
				Drawer depth 500mm



The cabinets must be secured to the floor or to the wall.

(Floor Model with Lower Half-Width Drawers)

Product Number	(Width X Depth X Height)	Shelf	Each Shelf Cap.	Drawer
RK 14G TCUP 1850-917-42	1200mm X 600mm X 1850mm	4	600kg.	150mm H. 6no. drawer,
RK 14G TCUP 1850-1079-43	1500mm X 600mm X 1850mm	4	500kg.	150mm H. 6no. drawer,
RK 14G TCUP 1850-1267-44	1800mm X 600mm X 1850mm	4	400kg.	150mm H. 6no. drawer,

Each drawer load cap. 100kg. Drawer depth 500mm

3 Product models



(Double Shift Cabinet with 6 Drawers) Two individual door

Product Number	(Width X Depth X Height)	Shelf	Each Shelf Cap.	Drawer
RK 14G TCUP 1850-1125-45	1500mm X 600mm X 1850mm	6	600kg.	100mm H. 2no. drawer, 150mm H. 4no. drawer,
RK 14G TCUP 1850-1581-46	1800mm X 600mm X 1850mm	6	500kg.	100mm H. 2no. drawer, 150mm H. 4no. drawer,

Each drawer load cap. 100kg. Drawer depth 500mm

2 Product models



The cabinets must be secured to the floor or to the wall.

(Double Shift Cabinet with 8 Drawers) Two individual door

Product Number	(Width X Depth X Height)	Shelf	Each Shelf Cap.	Drawer
RK 14G TCUP 1850-1761-47	1500mm X 600mm X 1850mm	6	600kg.	75mm H. 2no. drawer, 100mm H. 2no. drawer, 125mm H. 2no. drawer, 150mm H. 2no. drawer,
RK 14G TCUP 1850-1761-48	1800mm X 600mm X 1850mm	6	500kg.	75mm H. 2no. drawer, 100mm H. 2no. drawer, 125mm H. 2no. drawer, 150mm H. 2no. drawer,

Each drawer
load cap. 100kg.

Drawer depth
500mm

**2 Product
models**



(Double Shift Cabinet with 10 Drawers) Two individual door

Product Number	(Width X Depth X Height)	Shelf	Each Shelf Cap.	Drawer
RK 14G TCUP 1850-1212-49	1500mm X 600mm X 1850mm	6	600kg.	75mm H. 4no. drawer, 100mm H. 6no. drawer,
RK 14G TCUP 1850-1650-50	1800mm X 600mm X 1850mm	6	500kg.	75mm H. 4no. drawer, 100mm H. 6no. drawer,

Each drawer
load cap. 100kg.

Drawer depth
500mm

**2 Product
models**



(Open Metal Bin Storage)

Product Number (Width X Depth X Height) Shelf Each Shelf Capacity.

RK 14G TCUP 1850-891-51 900mm X 900mm X 1850mm 8 600kg.

This cabinet includes 51 vertical dividers in 2 different heights, 125mm and 200mm. This allows you to make the openings what size you need them to be Adjustable on 50mm centers. When organization is a must for your heavy small parts, tools or whatever needs to be organized and put up. This cabinet will hold the load.



**14 Gauge (2mm thk.)
Construction**

(Extra Wide Metal Bin Cabinet)

Product Number (Width X Depth X Height) Shelf Each Shelf Capacity.

RK 14G TCUP 1850-891-52 1500mm X 600mm X 1850mm ---- -----

This cabinet has 99 openings that measure 125mm wide x 125mm height. When organization is a must for your heavy small parts or tools, this cabinet will hold the load.



**14 Gauge (2mm thk.)
Construction**

The cabinets must be secured to the floor or to the wall.

(Extra Wide Metal Bin Cabinet)

Product Number **(Width X Depth X Height)** **Shelf** **Each Shelf Capacity.**

RK 14G TCUP 1850-1218-53 1800mm X 600mm X 1850mm ----- -----

This cabinet has 72 openings that measure 175mm wide x 175mm height.
When organization is a must for your heavy small parts, tools or whatever needs to be organized and put up.
This cabinet will hold the load.



(Extra Wide Metal Bin Cabinet)

Product Number **(Width X Depth X Height)** **Shelf** **Each Shelf Capacity.**

RK 14G TCUP 1850-1621-54 1800mm X 600mm X 1850mm ----- -----

This cabinet has 66 openings that measure 300mm wide x 100mm height
When organization is a must for your heavy small parts or tools, this cabinet will hold the load.



The cabinets must be secured to the floor or to the wall.

(Clear View Cabinet)

Product Number	(Width X Depth X Height)	Shelf	Each Shelf Capacity
RK 14G TCUP 1550-462-55	900mm X 600mm X 1550mm	3	600kg.
RK 14G TCUP 1850-475-56	900mm X 600mm X 1850mm	4	600kg.
RK 14G TCUP 1550-547-57	1200mm X 600mm X 1550mm	3	550kg.
RK 14G TCUP 1850-571-58	1200mm X 600mm X 1850mm	4	550kg.
RK 14G TCUP 1550-630-59	1500mm X 600mm X 1550mm	3	500kg.
RK 14G TCUP 1850-740-60	1500mm X 600mm X 1850mm	4	500kg.
RK 14G TCUP 1550-713-61	1800mm X 600mm X 1550mm	3	450kg.
RK 14G TCUP 1850-838-62	1800mm X 600mm X 1850mm	4	450kg.



(Ventilated Floor Model Cabinet)

Product Number	(Width X Depth X Height)	Shelf	Each Shelf Capacity
RK 14G TCUP 1550-462-63	900mm X 600mm X 1550mm	3	600kg.
RK 14G TCUP 1850-475-64	900mm X 600mm X 1850mm	4	600kg.
RK 14G TCUP 1550-547-65	1200mm X 600mm X 1550mm	3	550kg.
RK 14G TCUP 1850-571-66	1200mm X 600mm X 1850mm	4	550kg.
RK 14G TCUP 1550-630-67	1500mm X 600mm X 1550mm	3	500kg.
RK 14G TCUP 1850-740-68	1500mm X 600mm X 1850mm	4	500kg.
RK 14G TCUP 1550-713-69	1800mm X 600mm X 1550mm	3	450kg.
RK 14G TCUP 1850-838-70	1800mm X 600mm X 1850mm	4	450kg.



These all-welded extra heavy duty storage cabinets with ventilated doors are the smart way to store equipment. It is manufactured from 14 gauge steel, these cabinets have all the features to last a lifetime. The all-welded design is built to be a true survivor in today's rough and rugged manufacturing environment.

The cabinets must be secured to the floor or to the wall.

Standard Color option :



AMERICAN BLUE
STRUCTURE FINISH



7035 PALE GREY
STRUCTURE FINISH



DA GREY
STRUCTURE FINISH



PO RED
STRUCTURE FINISH

Assembled components are transfer to pre-treatment plant for treating in 7 tank for degrees, zinc, phosphating and passivation.

Material received from pre-treatment department are immediately powder coated in the dust free painting booth and then the articles are put inside a baking oven at a temperature of 180° C for about 20 minutes.



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